

SPECIAL SHAPES ORDERING

Check List

1. Drawings _____
2. Dimensions _____
3. Surfaces _____
4. Quantities _____
5. Delivery Date _____
6. Architect _____
7. General Contractor _____
8. Type of Brick _____

Because of the unique nature of special shapes, great care should be taken when ordering. The following steps are very important:

1. Provide accurate drawings.
2. Check all dimensions.
3. Determine and indicate all surfaces to be finished.
4. Make sure the quantity is correct.
5. Indicate the date of delivery.
6. Provide the name of the architect and general contractor.

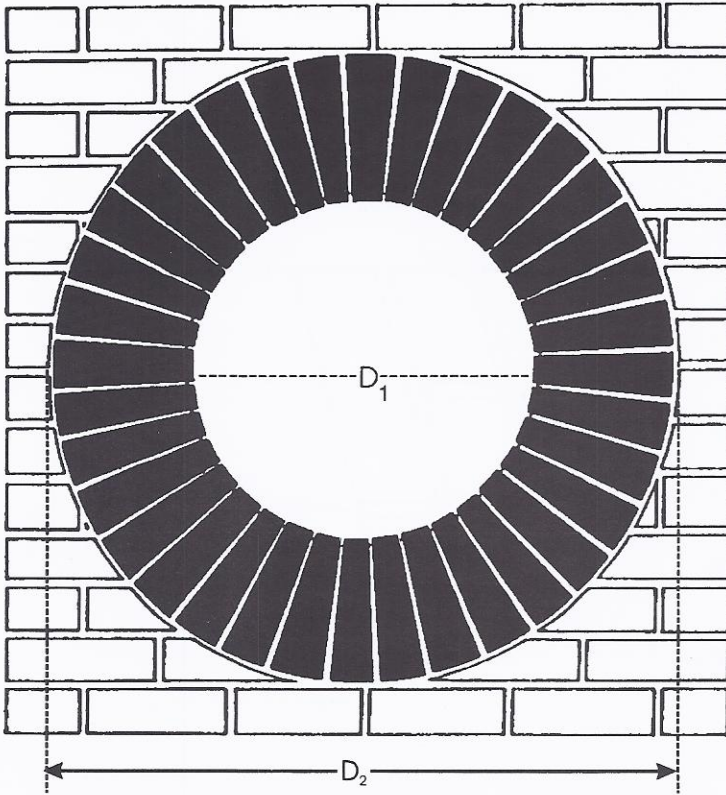
Note:

- All dimensional tolerances will meet ASTM C-216, Type FBS. Angular Tolerances will be +4 degrees.
- Orders for special shapes may not be cancelled in whole or in part when shapes are in process of being manufactured or after they have been completed.
- Small quantities of certain shapes will include a set-up charge in addition to the unit price.
- "Add-on" orders of special shapes which are placed after original quantities have been manufactured are subject to a set-up charge. Color match on certain shades cannot be guaranteed when shapes are ordered after the face brick have been manufactured.
- Special shapes will be shipped with the first rail car or truckload of face brick on an order unless other arrangements are agreed upon at the time the order is placed.
- Color and texture of certain shapes may vary slightly from that of the face brick.
- Shapes will be made cored or solid at manufacturer's discretion unless otherwise stated.

CIRCULAR ARCH

ORDERING REQUIREMENTS:

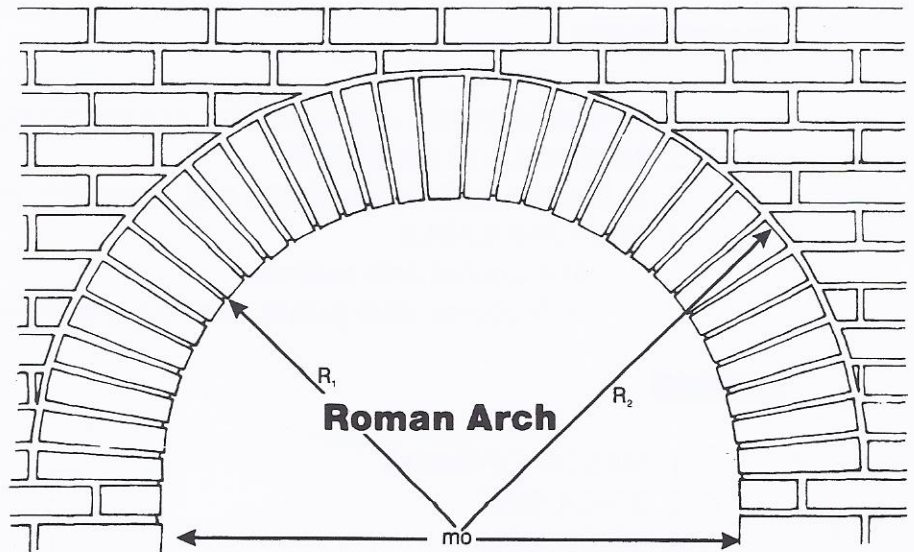
- Brick size and blend number
- Inside diameter, D_1 = inches
- Outside diameter, D_2 = inches
- In order to determine the circumference, multiply the diameter by 3.1416
- Bonded or non-bonded

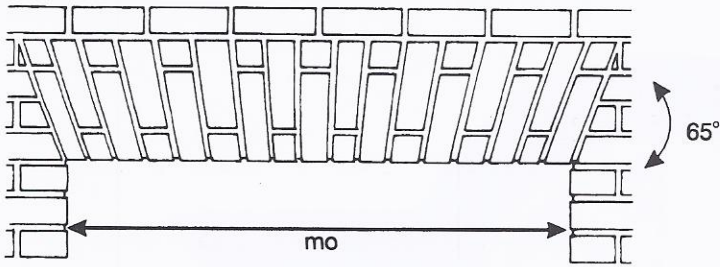


ROMAN ARCH

ORDERING REQUIREMENTS:

- Brick size and blend number
- Masonry opening (mo)
- Inside radius, R_1
- Outside radius, R_2
- Bonded or non-bonded





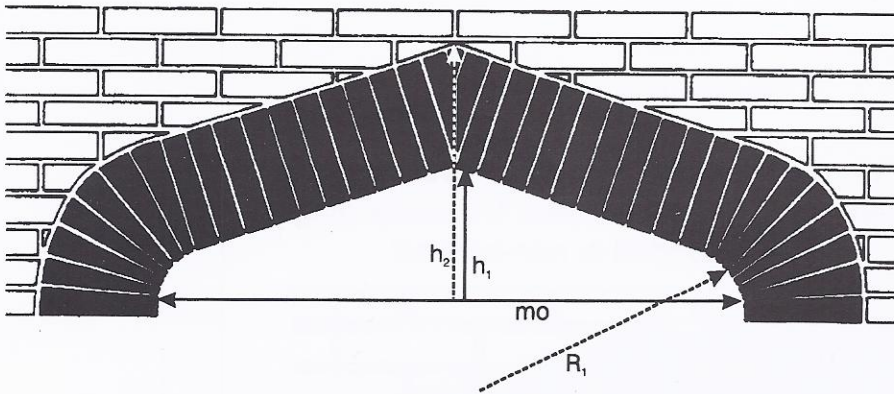
BONDED JACK ARCH

ORDERING REQUIREMENTS:

when ordering arches, please provide detailed drawings and the following information:

- Masonry opening dimensions
- Number of courses covered by arch
- Brick size and blend number
- Bonded or non-bonded

TUDOR ARCH

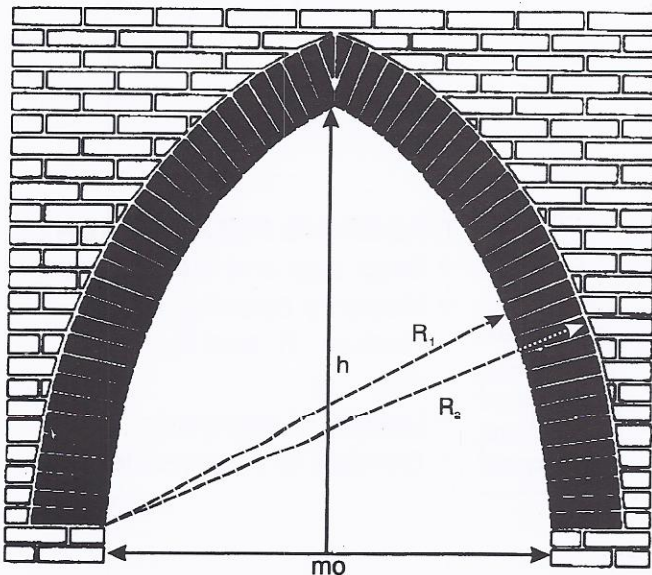


ORDERING REQUIREMENTS:

when ordering arches, please provide detailed drawings and the following information:

- Masonry opening dimensions
- Brick size and blend number
- H_1 and H_2 in inches
- R_1
- Length of Segment
- Bonded or non-bonded

GOTHIC ARCH



ORDERING REQUIREMENTS:

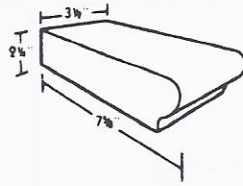
- Brick size and blend number
- Masonry opening, MO
- Rise - H
- R_1 and R_2
- Bonded or non-bonded

OGEE

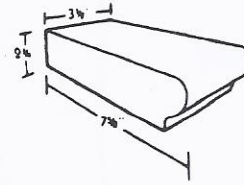
MODULAR

OVERSIZE

OGEE HEADER

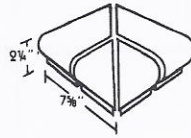


OG18

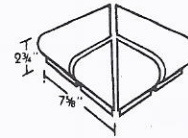


OG28

OGEE HEADER CORNER MITERED WITH JOINT

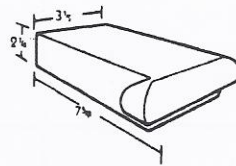


OG16

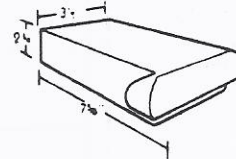


OG26

OGEE SLOPED SILL RETURN, RIGHT & LEFT

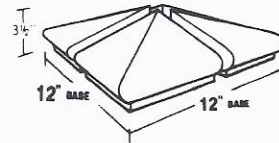


OG19

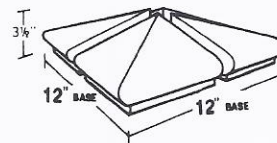


OG29

OGEE POST CAP

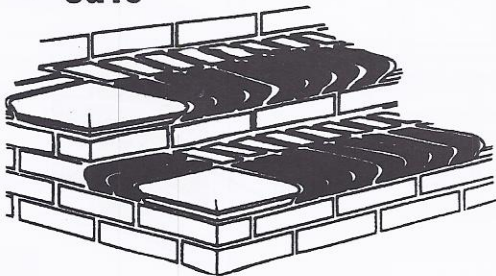


OG14

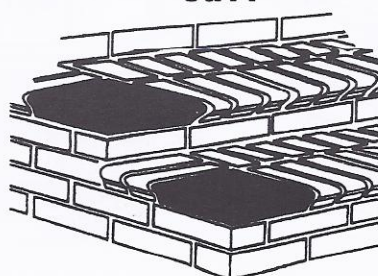


OG24

OG10



OG11



OG14

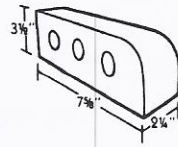


SINGLE BULL NOSE

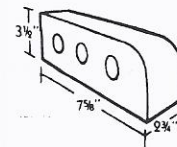
MODULAR

OVERSIZE

**SINGLE BULL NOSE
ROWLOCK**

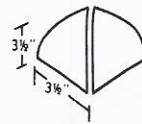


SB11

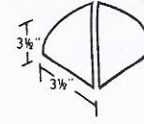


SB21

**OUTSIDE BULL NOSE
ROWLOCK CORNER
MITERED**

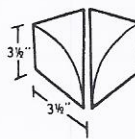


OB11

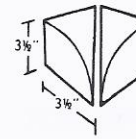


OB21

**INSIDE BULL NOSE
ROWLOCK CORNER**

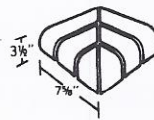


IB11

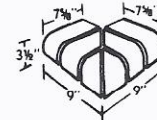


IB21

**BULL NOSE WALL
CORNER ROWLOCK**

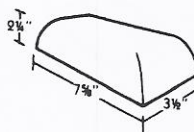


BN11

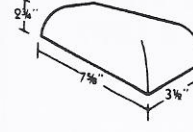


BN21

**SINGLE BULL NOSE
WALL END
RIGHT & LEFT**

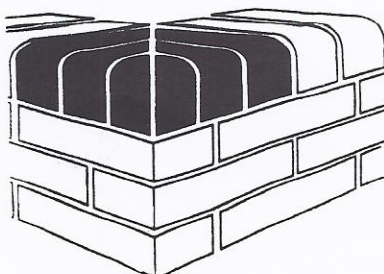


SB12

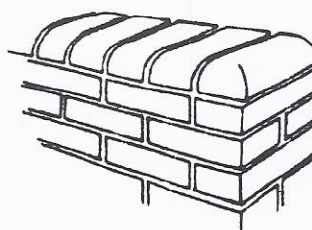


SB22

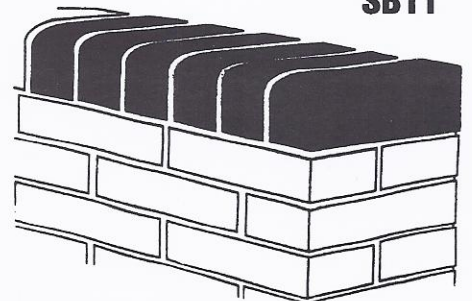
BN11



SB12



SB11

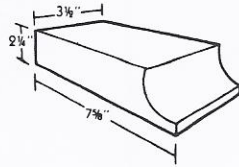


COVE

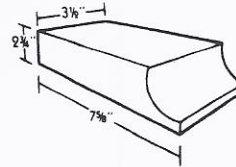
MODULAR

OVERSIZE

**COVE
HEADER**

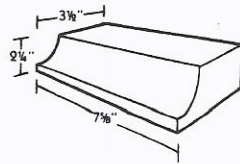


CO10

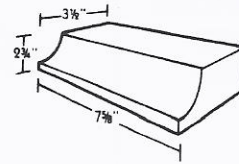


CO20

**COVE
STRETCHER**

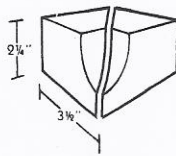


CO11

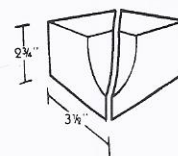


CO21

**COVE
INSIDE CORNER
MITERED**

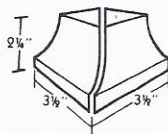


CO12

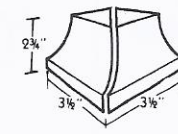


CO22

**COVE
OUTSIDE CORNER
MITERED**

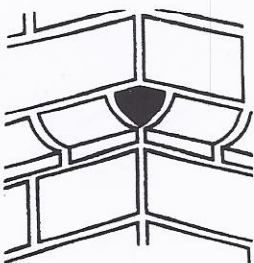


CO13

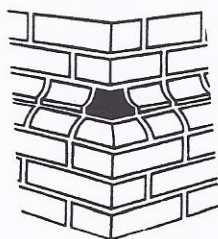


CO23

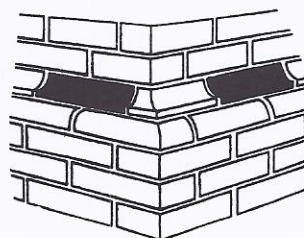
CO12



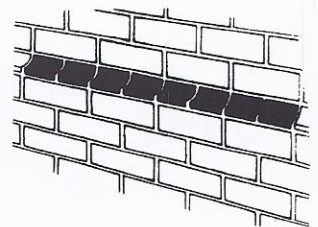
CO13



CO11



CO10



DOUBLE BULL NOSE

MODULAR OVERSIZE

**DOUBLE BULL
NOSE HEADER**

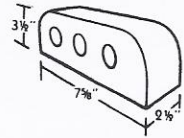


DB10

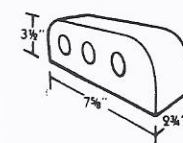


DB20

**DOUBLE BULL
NOSE ROWLOCK**



DB11



DB21

**DOUBLE BULL
NOSE WALL END**

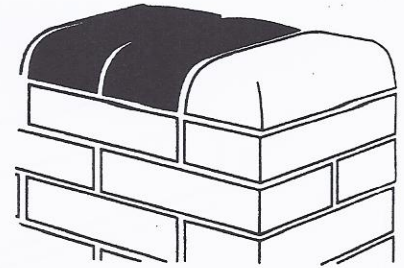


DB12

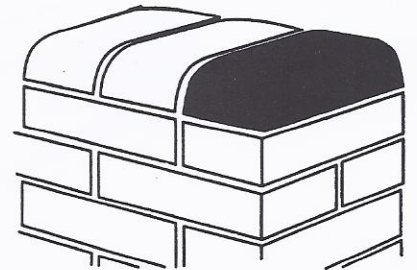


DB22

DB10



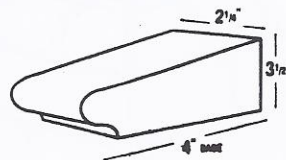
DB12



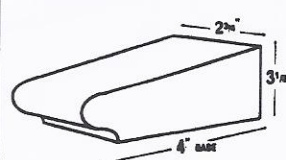
SILL

MODULAR OVERSIZE

**OGEE SLOPED
SILL**

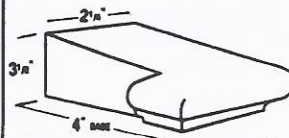


OG10



OG20

**OGEE SLOPED
SILL RETURN,
RIGHT & LEFT**

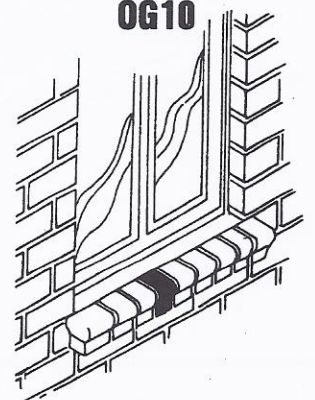


OG12

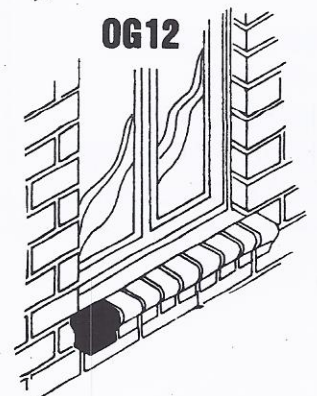


OG22

OG10

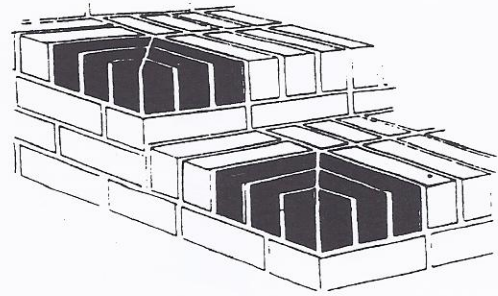
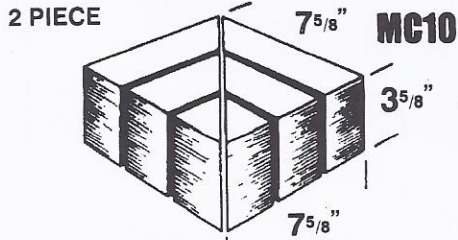


OG12

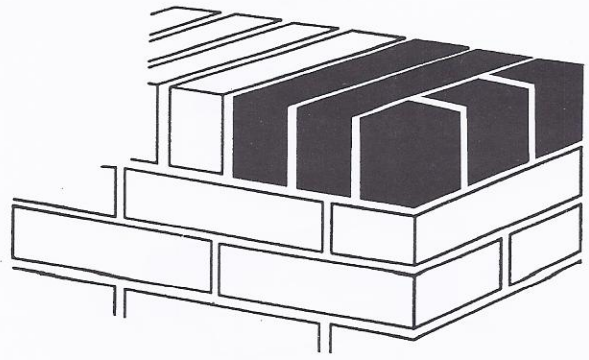
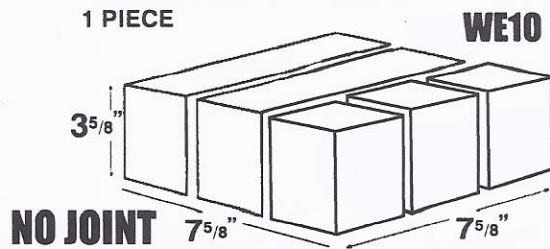


2 PIECE ROWLOCK

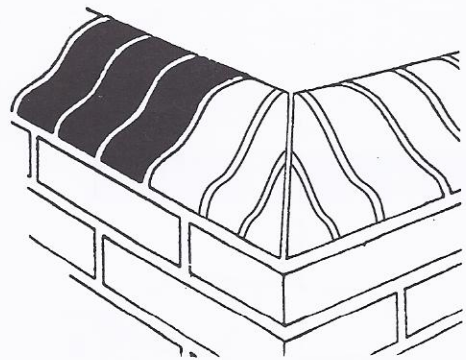
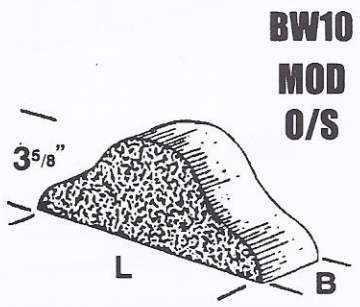
MITERED CORNER



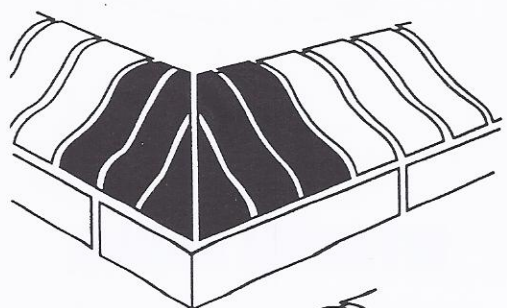
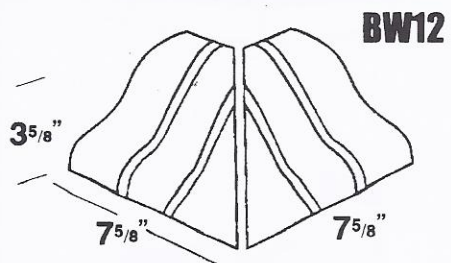
ROWLOCK WALL END



BELL WALL CAP



BELL WALL CAP CORNER



BELL WALL CAP END

